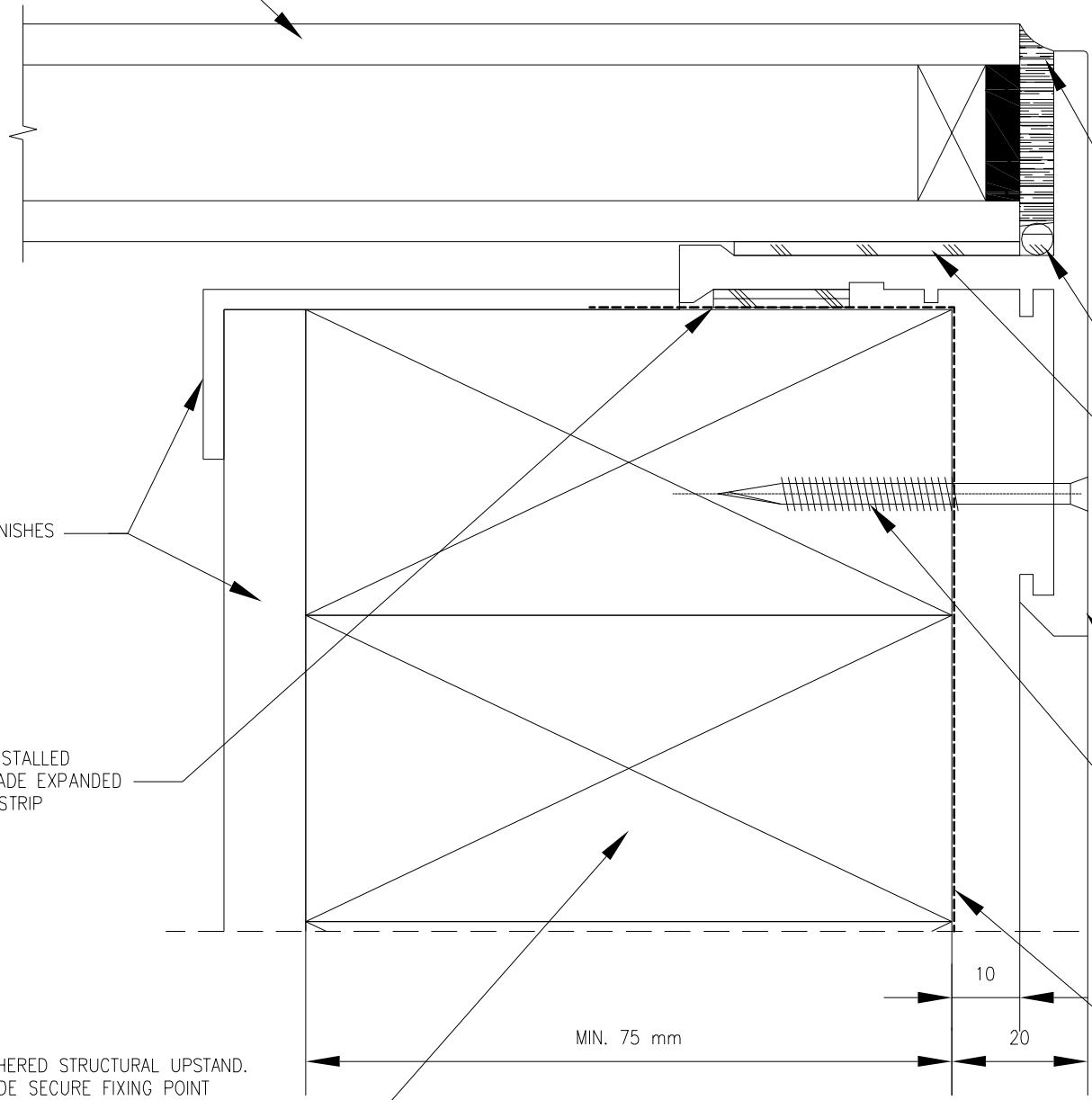


TOUGHENED DOUBLE
(OR TRIPLE) GLAZED UNIT

INTERNAL FINISHES

FACTORY INSTALLED
MEDIUM GRADE EXPANDED
NEOPRENE STRIP

FULLY WEATHERED STRUCTURAL UPSTAND.
MUST PROVIDE SECURE FIXING POINT
AND SUPPORT FOR ROOFLIGHT.
THERE MUST BE NO STEPS
OR UNDULATIONS ON THE TOP SURFACE
THAT EXCEED $\pm 2\text{mm}$



DOW CORNING 791 LOW
MODULUS NEUTRAL CURE
SILICONE FACTORY APPLIED

FACTORY INSTALLED
EXPANDED NEOPRENE
CORD

FACTORY INSTALLED
MEDIUM GRADE
EXPANDED NEOPRENE
STRIP

POLYESTER POWDER
COATED ALUMINIUM
FRAME

NO 12 X 1/2" STAINLESS
STEEL WOODSCREWS.
FIXINGS LOCATED AT
APPROXIMATELY 500mm
CENTRES

WATERPROOF ROOF
COVERING

MIN. 75 mm

10

20

NOTES

1. THIS DRAWING TO BE READ IN CONJUNCTION WITH ALL OTHER RELEVANT DRAWINGS AND SPECIFICATIONS.
2. ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE STATED.
3. DO NOT SCALE FROM THIS DRAWING.

WINDOW RL-85/60
DIMENSIONS = According to Drawings and Client's Specifications
MATERIAL = Alloy 6060, According to EN 573-3, in Temper T66, According to EN 755-2 and with Tolerances According to EN 755-9
COLOUR = According to Client's Specifications
GLAZING = Toughened, Low-E, Double or Triple, Argon Gas Filled
GLASS U-VALUE = 1.1W/m ² K

REV	DATE	DESCRIPTION	DM	CH'D
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e : office@dmwindowsolutions.co.uk
www.dmwindowsolutions.co.uk

OWNER
-

CLIENT
-

TITLE
WINDOW
RL-85/60
CROSS SECTION

DATE	15 November 2011	DWG BY	-	CHECK BY	-
SCALE	1:100 A4	STATUS	CONSTRUCTION	REV	-
DWG NO	00001				